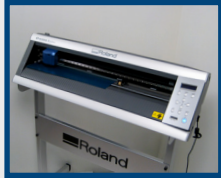


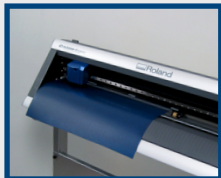
Thermo-FLOCK®



FEED MATERIAL—
into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



CUT LOGO,
words or numbers in reverse (*mirror image*).



HEAT APPLY—
Temperature: 350°F; 177°C
Time: 8 seconds
Pressure: medium
#4 on Hotronix®



WEED away excess material leaving only the desired graphic on the carrier.



PEEL COLD—
Allow to cool completely before peeling.

Application on Sublimated Jerseys

Do NOT preheat the garment. Apply Thermo-FLOCK® at the lowest possible temperature —300°F/149°C for 12-15 seconds—light pressure.

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Acrylic blends
Sublimated Polyester
Poly/foam & cotton caps
Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.

Accessories Required

Cover Sheet
Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. Cutting Thermo-FLOCK® requires a fair amount of force and a high blade lift in order to cut successfully. For optimal cutting and weeding, maintain a line thickness of at least 3/16" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto Thermo-FLOCK™.

2 Color Look

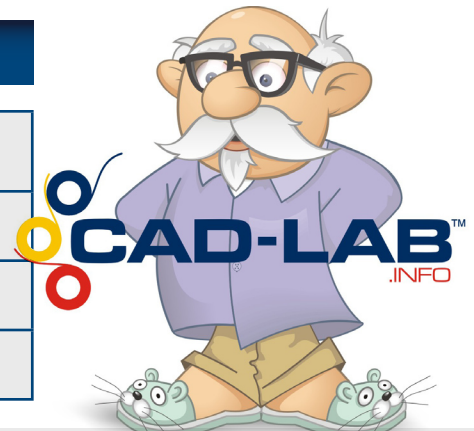
Two-color Thermo-FLOCK® is NOT recommended because the fibers are not a solid surface for the adhesive on the foreground to adhere to. For an alternative use Thermo-FILM® for the background and Thermo-FLOCK® as the foreground. Tack the background down for 2 seconds, then follow the normal application instructions.

Storage

Store flat, in a cool, dry area, away from direct heat and sunlight.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	Flock Blade	170-220g	.50	50cm/s
Ioline 100	45°	275-300g	.15	50%
Ioline 300	30°	270g	.15	25%



All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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